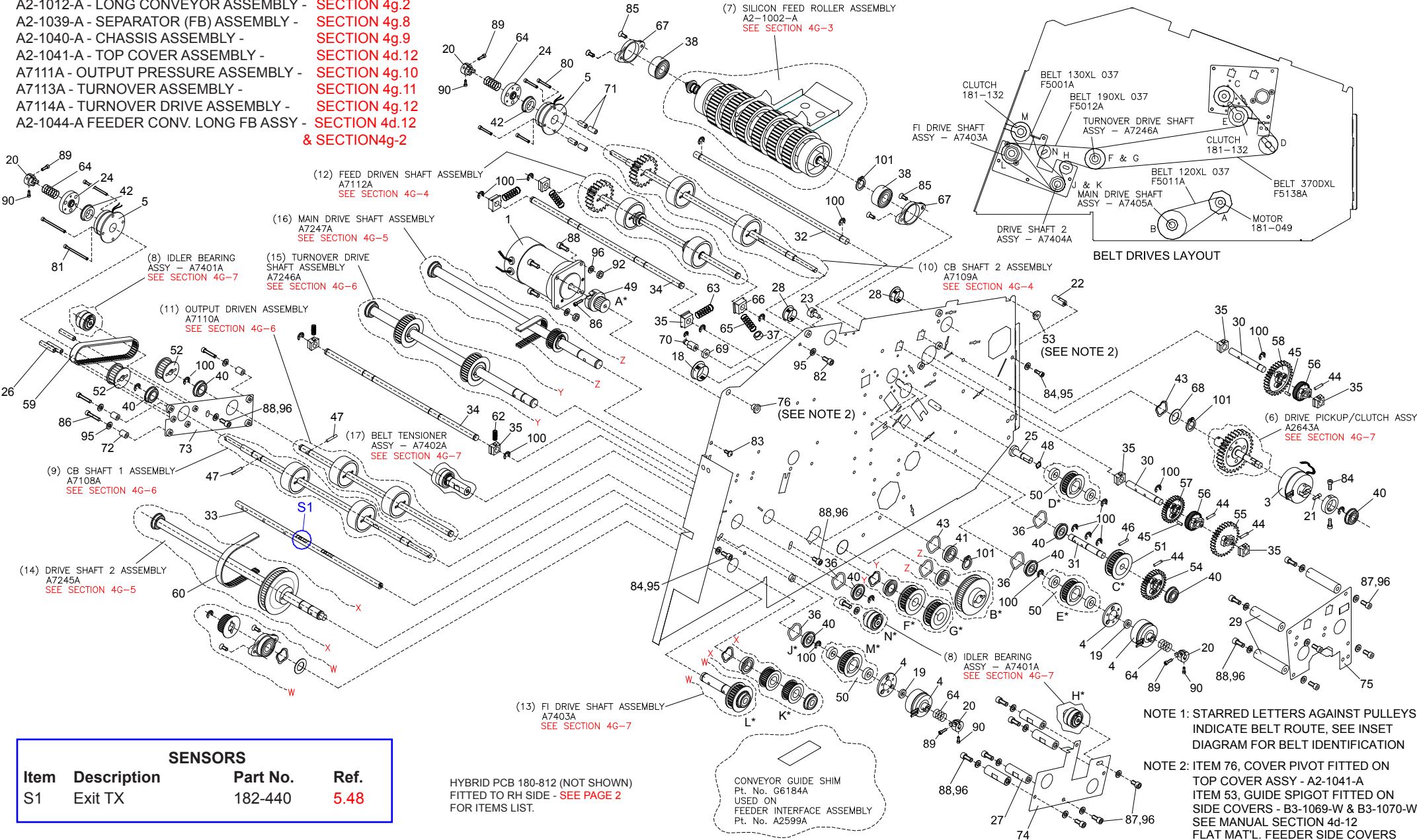


OTHER ASSEMBLIES NOT SHOWN ON THIS DRAWING:

- A2-1012-A - LONG CONVEYOR ASSEMBLY - SECTION 4g.2
- A2-1039-A - SEPARATOR (FB) ASSEMBLY - SECTION 4g.8
- A2-1040-A - CHASSIS ASSEMBLY - SECTION 4g.9
- A2-1041-A - TOP COVER ASSEMBLY - SECTION 4d.12
- A7111A - OUTPUT PRESSURE ASSEMBLY - SECTION 4g.10
- A7113A - TURNOVER ASSEMBLY - SECTION 4g.11
- A7114A - TURNOVER DRIVE ASSEMBLY - SECTION 4g.12
- A2-1044-A FEEDER CONV. LONG FB ASSY - SECTION 4d.12 & SECTION4g-2



4g.1 - Flatbed Feeder Main Assembly A4-0734-A

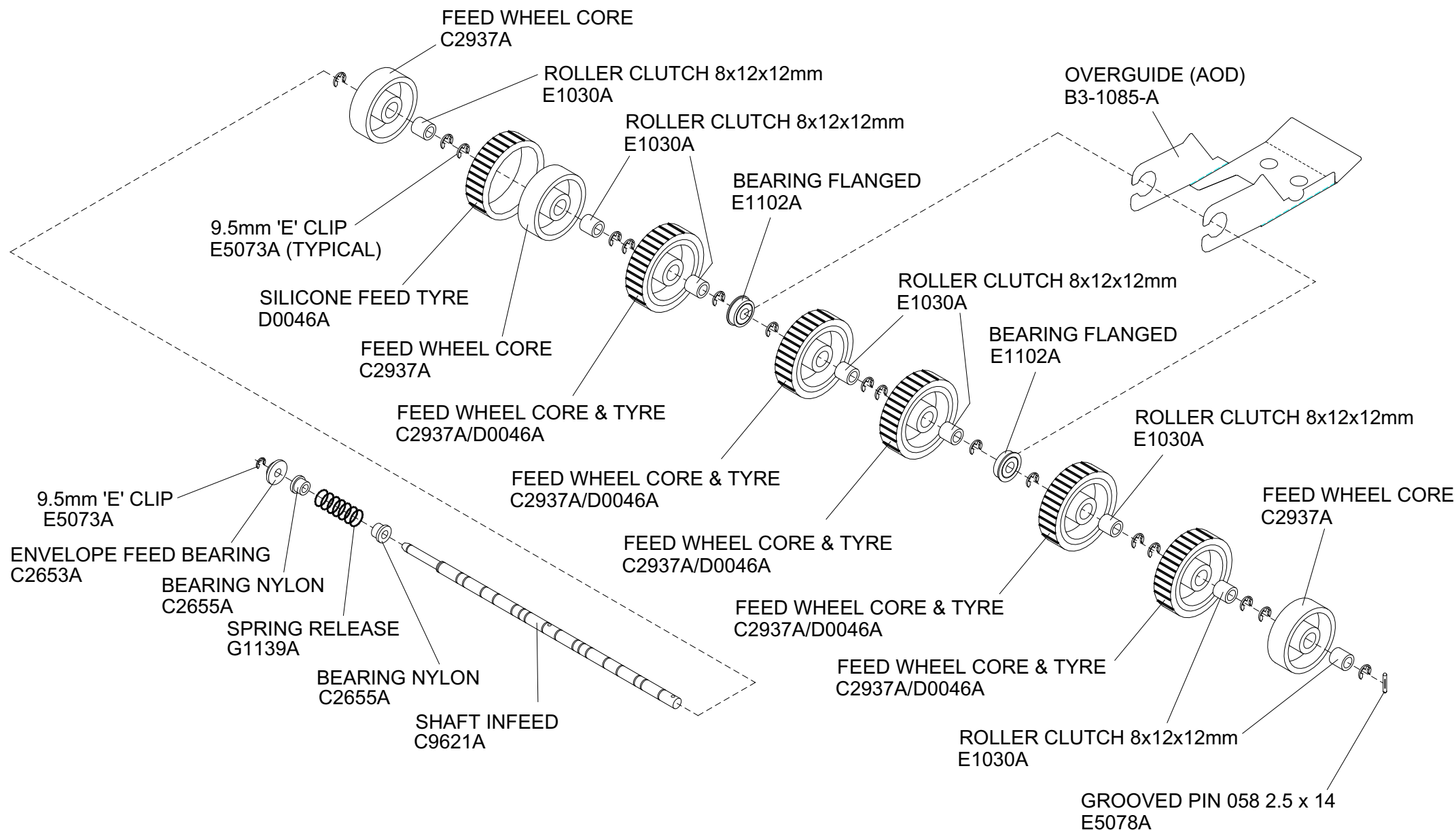
Item	Description	Part No.	Qty.	Item	Description	Part No.	Qty.
1	MOTOR W/D 179-093 HYBRID	181-049	1	39	N/R		
2	PCB MODULE HYBRID MK.2	180-812	1	40	BEARING FL 8 x 22 x 7mm	E1078A	8
3	CLUTCH W/D 179-155 2WXH	181-128	1	41	BEARING FL 12 x 21x 5mm	E1087A	2
4	CLUTCH W/D 179-154 2WXH	181-132	2	42	BEARING FL 6 x 13 x 5mm	E1108A	2
5	BRAKE W/D 179-107 2WXH	181-133	2	43	WASHER PL WAVED 0.86" I/D	E4051A	2
6	DRIVE PICKUP/CLUTCH ASSY	A2643A	1	44	PIN DOWEL 3 DIA x 14mm	E5071A	4
7	FEEDER PICK-UP ASSEMBLY	A2-1002-A	1	45	PIN DOWEL 3 DIA x 8mm	E5074A	2
8	IDLER BEARING ASSY	A7401A	1	46	PIN DOWEL 3 DIA x 16mm	E5086A	1
9	C B SHAFT 1 ASSY	A7108A	1	47	PIN DOWEL 3 DIA x 18mm	E5098A	2
10	C B SHAFT 2 ASSY	A7109A	1	48	WASHER WAVED 8.89 I/D 12.5 O/D	E4033A	1
11	OUTPUT DRIVEN ASSY	A7110A	1	49	PULLEY LOCKING 12T XL	F1293P	1
12	FEED DRIVEN SHAFT ASSY	A7112A	1	50	PULLEY ASSEMBLY	F0-0064-A	3
13	F1 DRIVE SHAFT ASSY	A7403A	1	51	PULLEY 20T XL x 8 BORE	F1366A	1
14	DRIVE SHAFT 2 ASSY	A7404A	1	52	PULLEY 16T XL x 8 BORE	F1367A	2
15	TURNOVER DRIVE SHAFT ASSY	A7246A	1	53	GUIDE SPIGOT	P2001A	2
16	MAIN DRIVE SHAFT ASSY	A7405A	1	54	GEAR 40T x 8	F4150A	1
17	BELT TENSIONER ASSY	A7402A	1	55	GEAR 48T x 8	F4151A	1
18	BUSHING 26.6mm I/D	E0353A	2	56	GEAR 25T x 8	F4152A	2
19	CLUTCH SPACER	C2824A	2	57	GEAR 35T x 8 MODIFIED	F4220A	1
20	C/B DOG	C2-1211-A	4	58	GEAR 48T x 8 MODIFIED	F4221A	1
21	DRIVE PIN 04	C2876A	1	59	BELT 100 XL 037	F5014A	1
22	STOP POST	C2891A	2	60	BELT 230 XL 037	F5015A	1
23	IDLER 'T' BOLT	C2927A	1	61	N/R		
24	BRAKE HUB	C2979A	2	62	SPRING LIGHT PRESSURE	G1111A	2
25	IDLER POST SHORT	C3565A	1	63	SPRING INTER PRESSURE	G1116A	2
26	BRAKE SPACER	C3566A	3	64	UPPER CONVEYOR SPRING	G1178A	4
27	SPACER 39mm	C3589A	4	65	TURNOVER SPRING	G1201A	2
28	BUSHING SHORTY (19 I/D)	E0376A	2	66	'T' BEARING 8mm	G4005A	2
29	DRIVE PLATE POST	C4287A	4	67	BEARING HSG. 12mm MOD	G4051A	2
30	GEAR IDLER	C4371A	2	68	WASHER SPRING	G6001A	1
31	PULLY IDLER	C4372A	1	69	SPACER – GAS STRUT POST	P2258A	2
32	CONVEYOR SUPPORT SHAFT	C9124A	1	70	GAS STRUT POST	P2259A	2
33	SENSOR BAR	C9448A	1	71	BRAKE SPACER 2	P2261A	4
34	PRESSURE PIVOT SHAFT	C9450A	2	72	SPACER 10mm	P2310A	4
35	BEARING HOUSING 'T' 8mm MIN	D1040A	8	73	CHASSIS SUB-PLATE	R2249P	1
36	WASHER WAVED 23mm I/D	E0367A	4	74	BEARING PLATE	R2250P	1
37	SPACER 8.2 x 12 x 5mm	E0443A	1	75	FEED BEARING PLATE	R2252A	1
38	BEARING BALL 12mm	E1054A	2	76	COVER PIVOT	C2-1000-A	2

Item	Description	Part No.	Qty.	Item	Description	Part No.	Qty.
80	M3 X 20 PAN HD SCREW	E2515A	A/R				
81	M3 X 40 CAP HD SCREW	E2781A	A/R				
82	M4 X 8 CAP HD SCREW	E2509A	A/R				
83	M4 X 8 POZI PAN HD No.2 FL. PLATED	E2720A	A/R				
84	M4 X 10 CAP HD SCREW	E2507A	A/R				
85	M4 X 12 CSK SKT. HD.	E2564A	A/R				
86	M4 X 20 CAP HD.	E2513A	A/R				
87	M5 X 10 CAP HD.LOW PROF. SCREW	E2542A	A/R				
88	M5 X 12 CAP HD.	E2508A	A/R				
89	M3 X 10 CAP HD SCREW	E2500A	A/R				
90	M2.5 X 6 CAP HD SCREW	E2-0863-A	A/R				
92	M5 NUT	E3501A	A/R				
95	M4 WASHER	E4011A	A/R				
96	M5 WASHER	E4012A	A/R				
100	8mm 'E' CLIP	E5054A	A/R				
101	12mm CIRCLIP	E5019A	A/R				

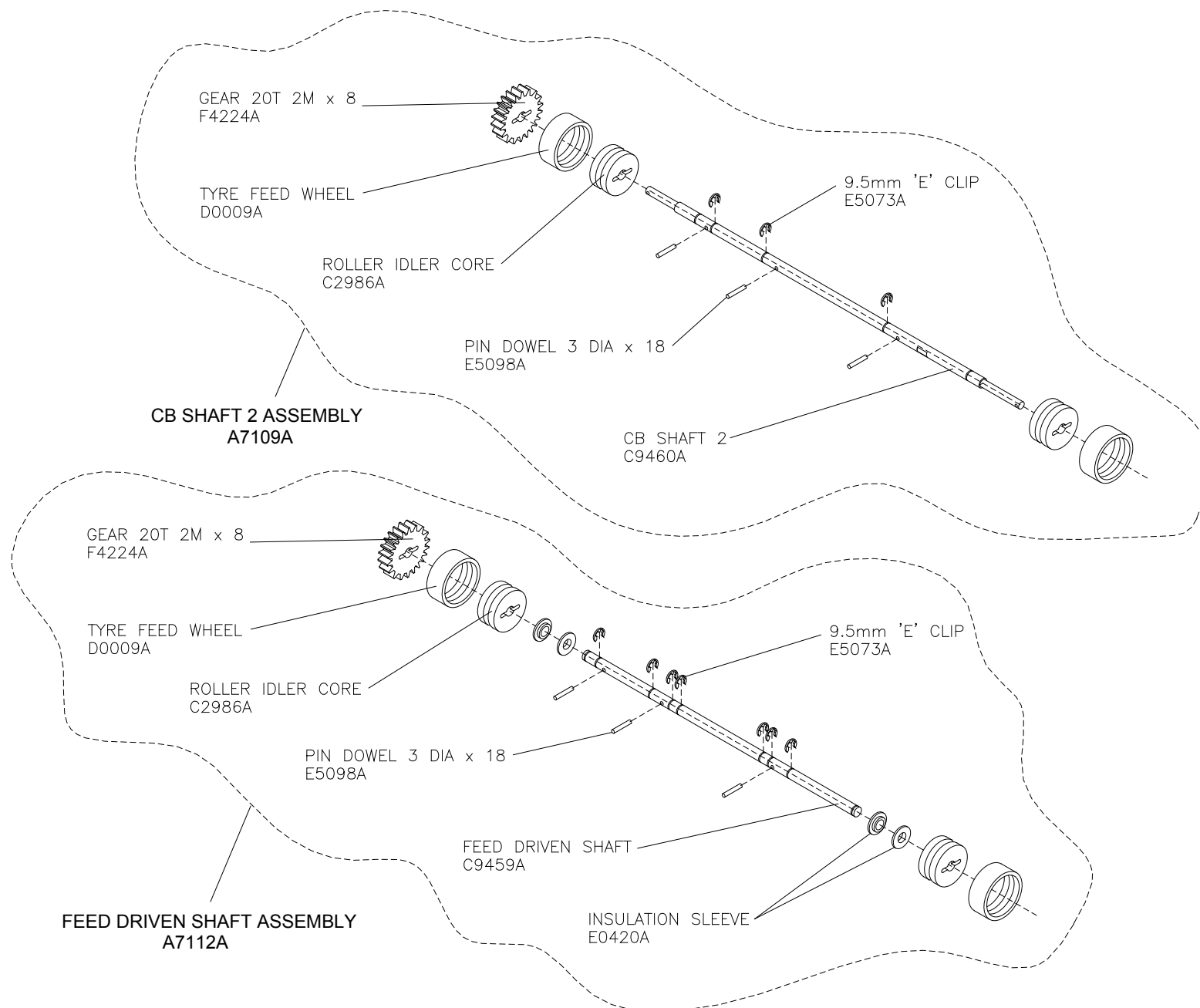
- A2-1010-A Long Insert Feeder Conveyor Assy.
- A2-1011-A Long Envelope Feeder Conveyor Assy.
- A2-1044-A Feeder Conveyor Long Flatbed Assy.

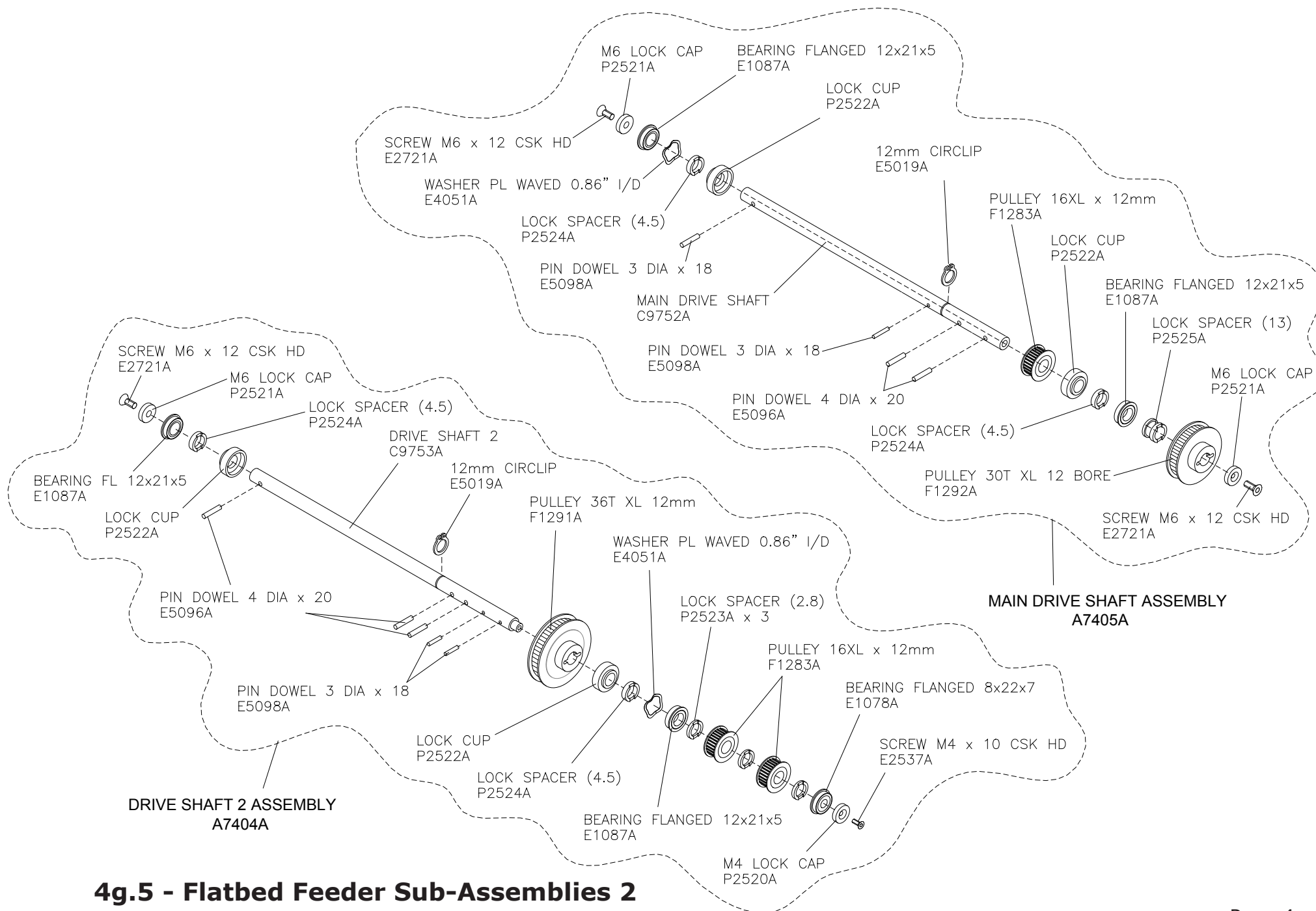
For stands, see sections 4d.11 & 4d.12.



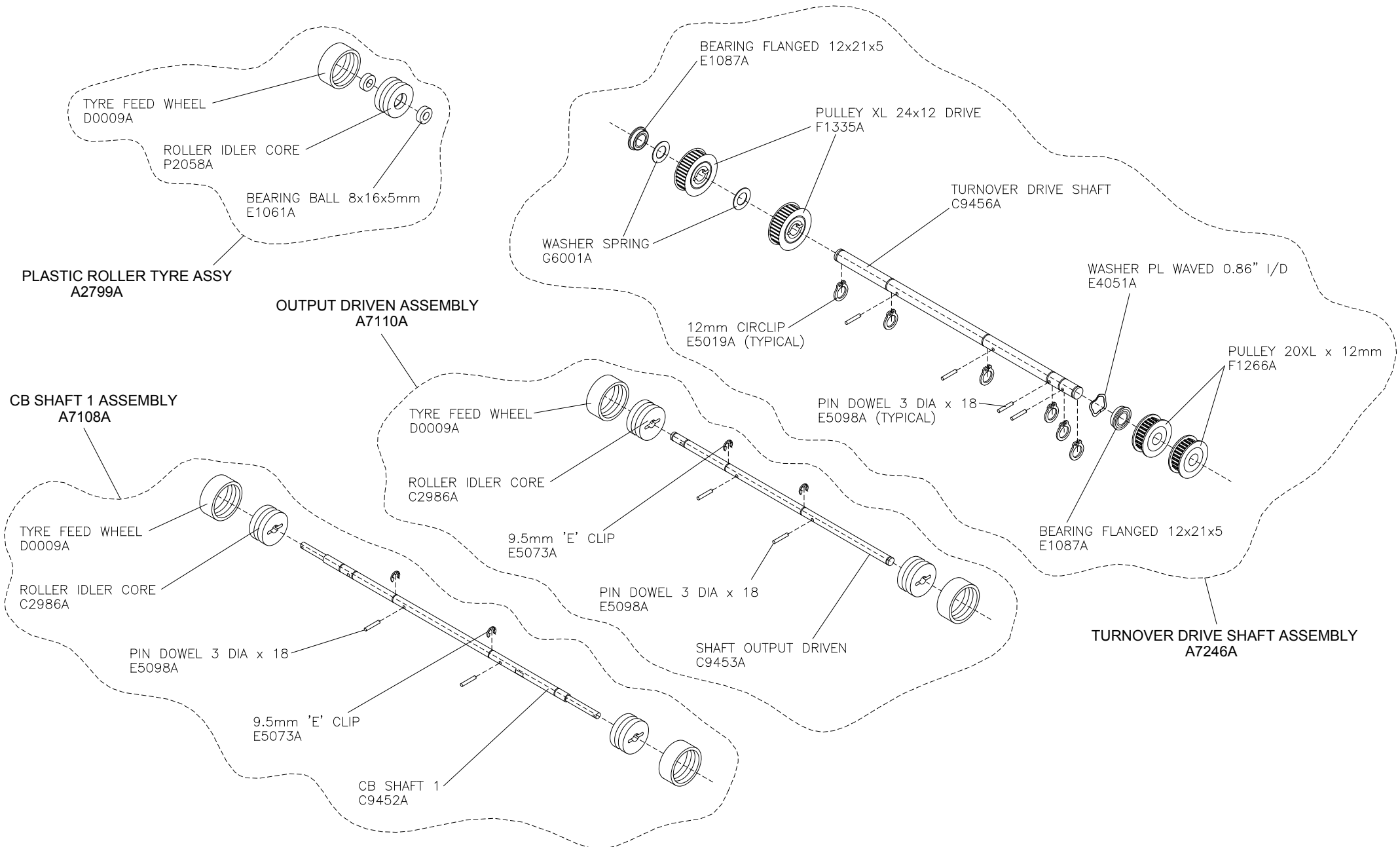


4g.3 - Feeder Pick-up Assembly - A2-1002-A

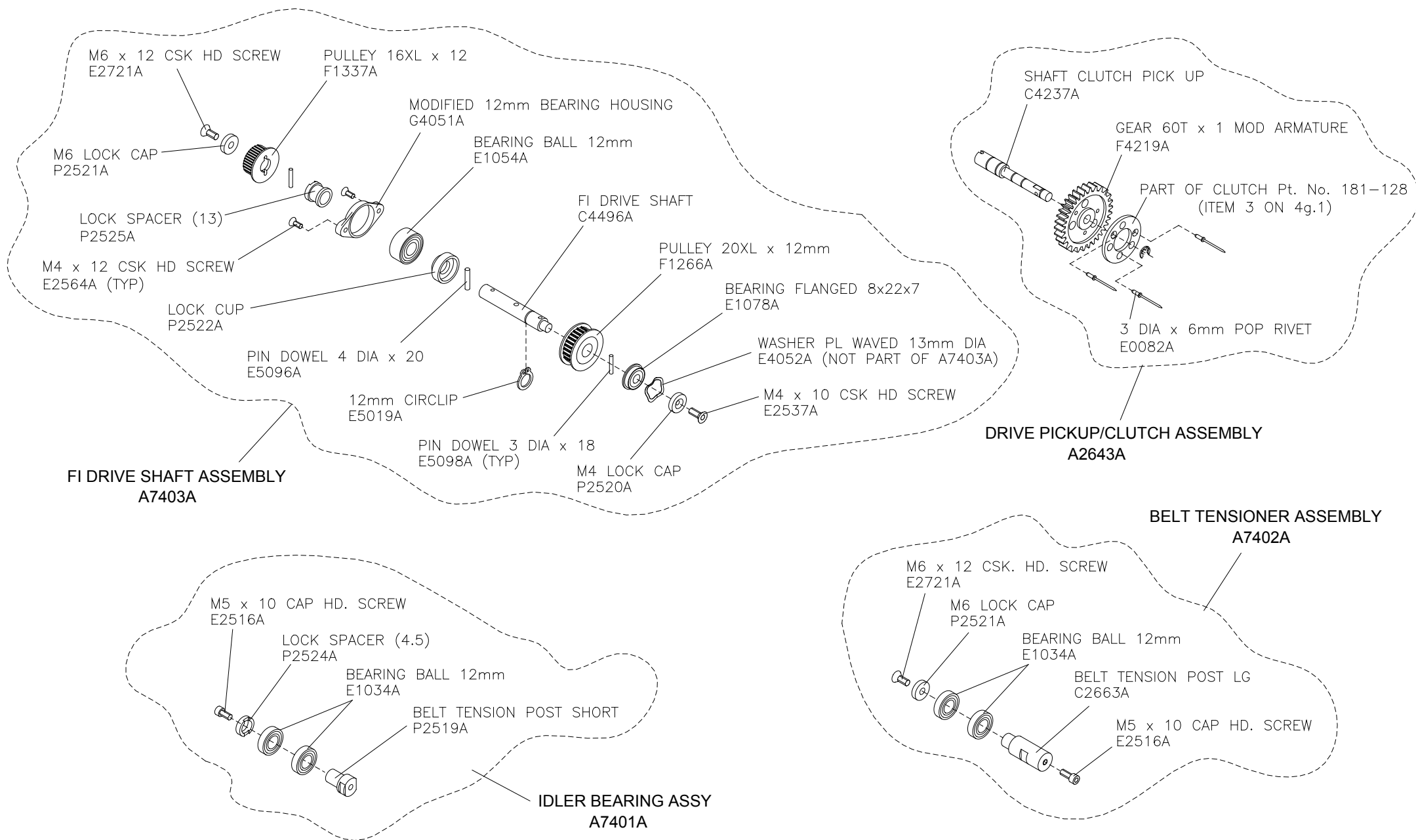
**4g.4 - Flatbed Feeder Sub-Assemblies 1**



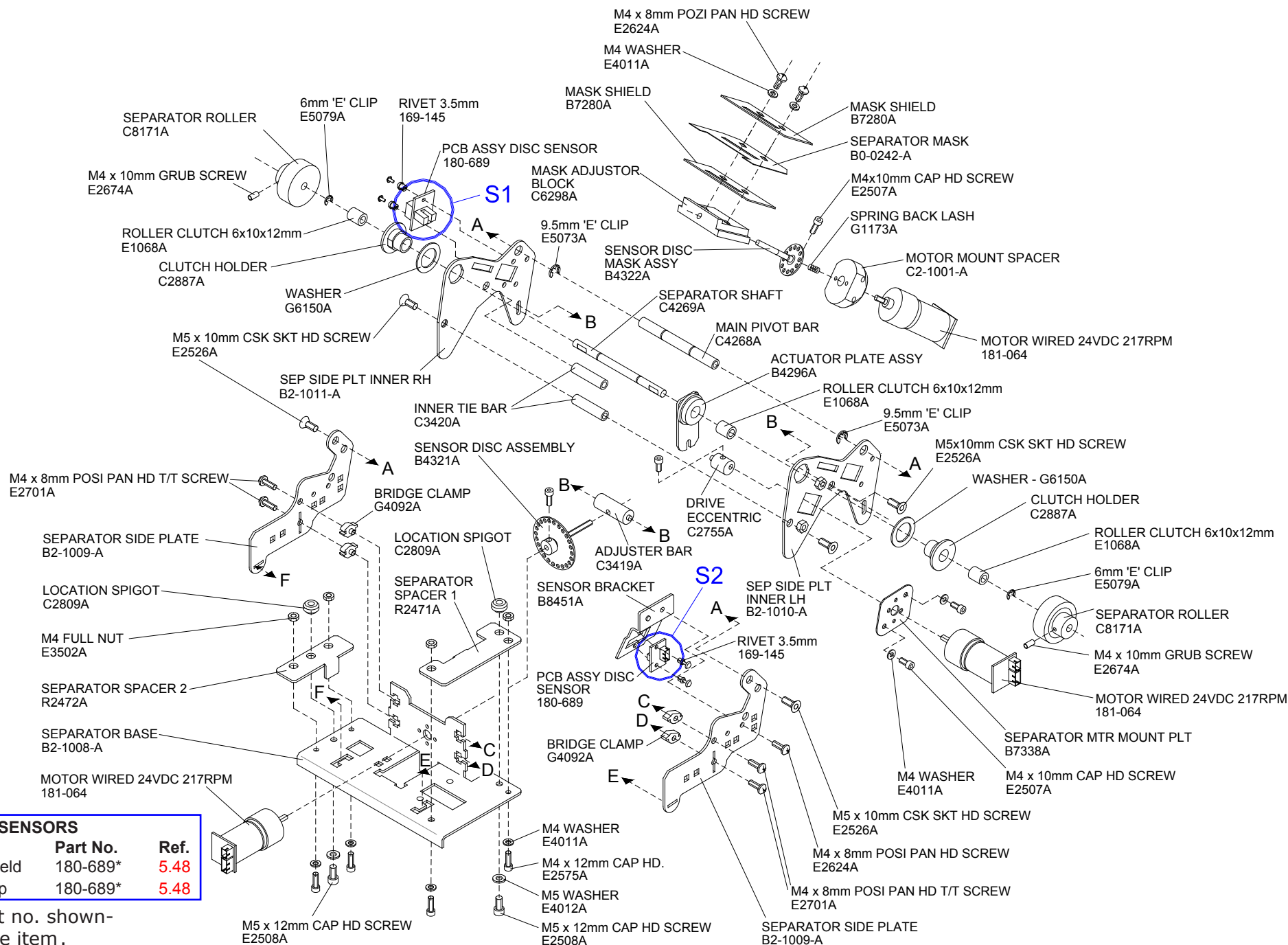
4g.5 - Flatbed Feeder Sub-Assemblies 2

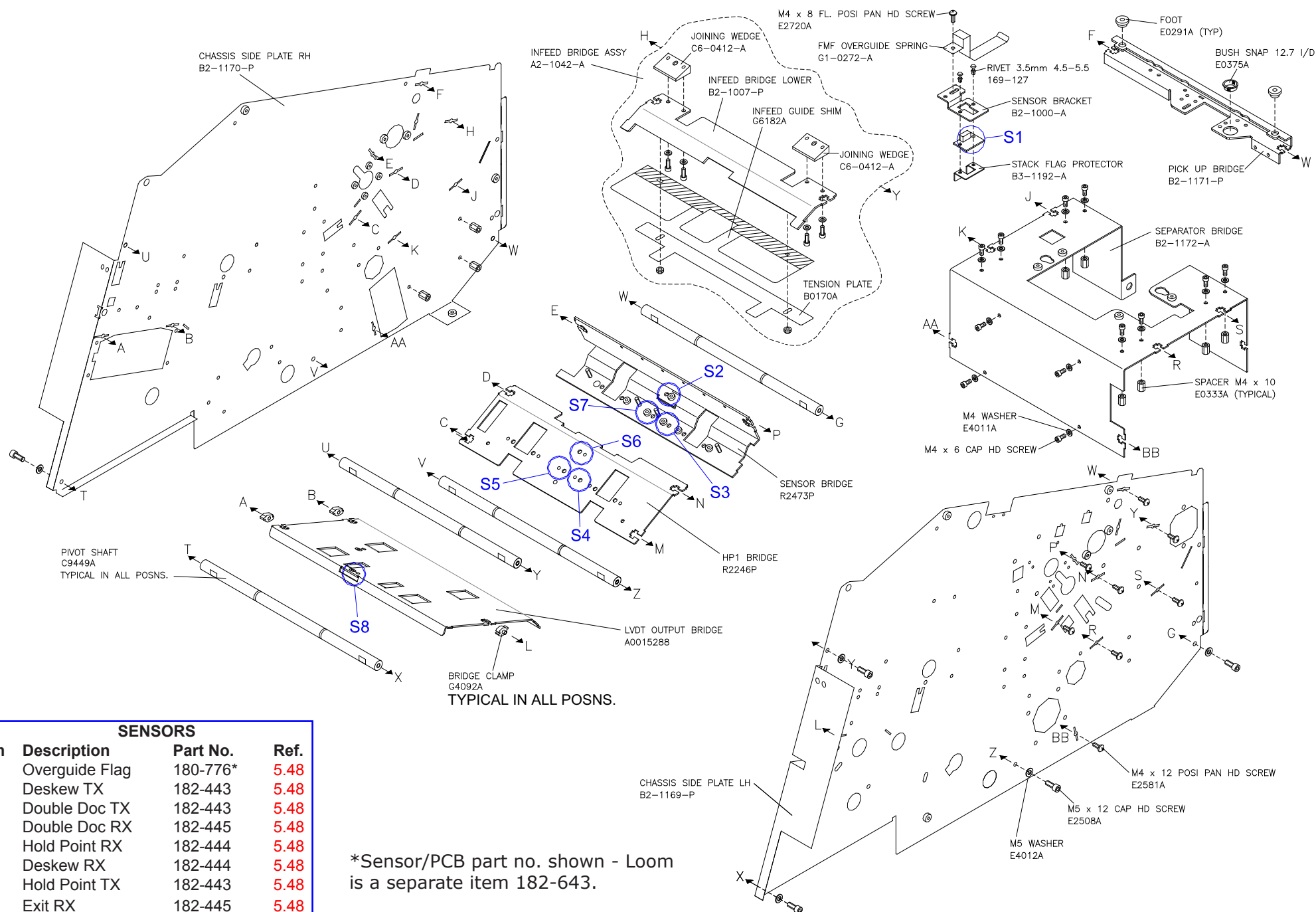


4g.6 - Flatbed Feeder Sub-Assemblies 3



4g.7 - Flatbed Feeder Sub-Assemblies 4

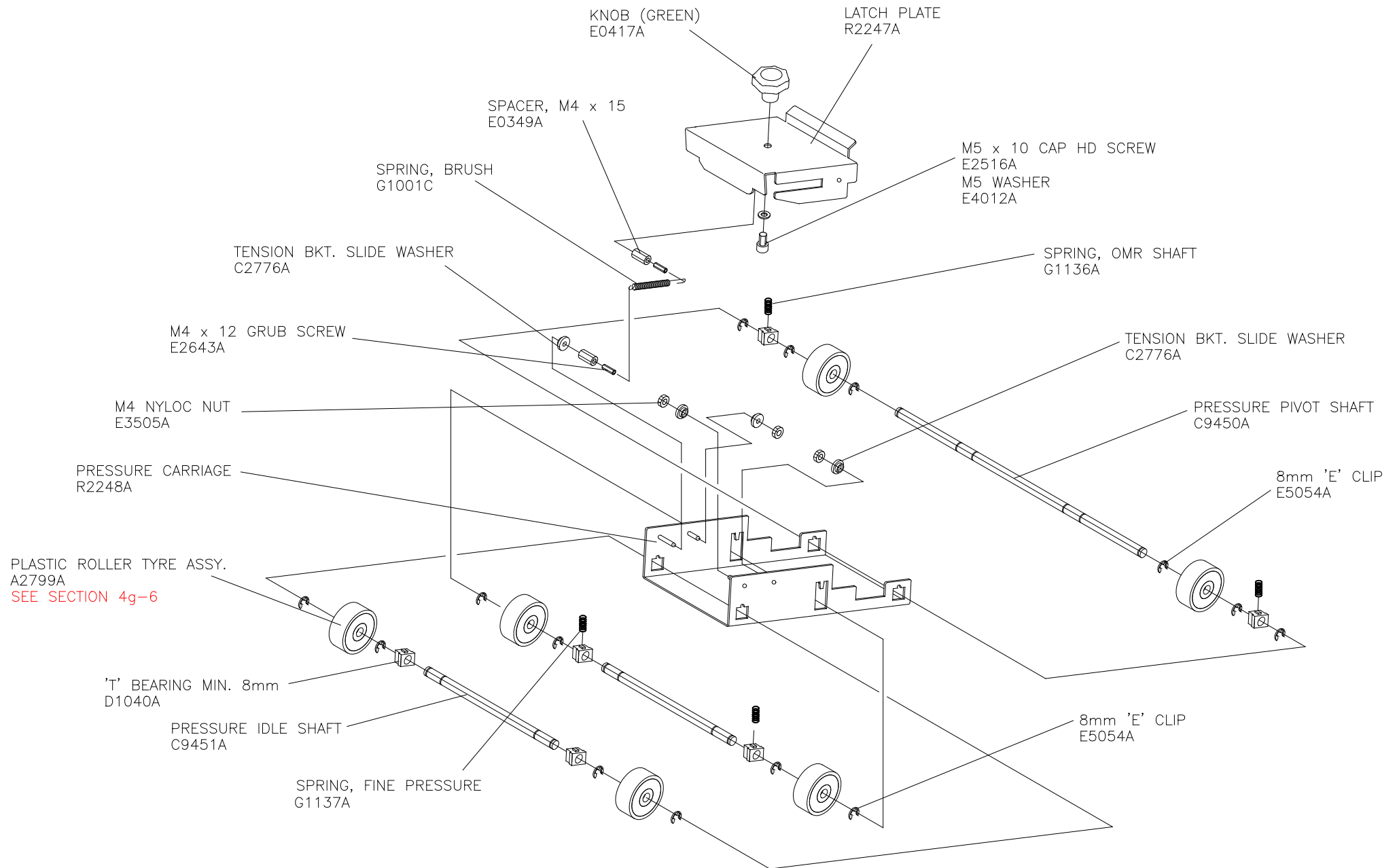


**SENSORS**

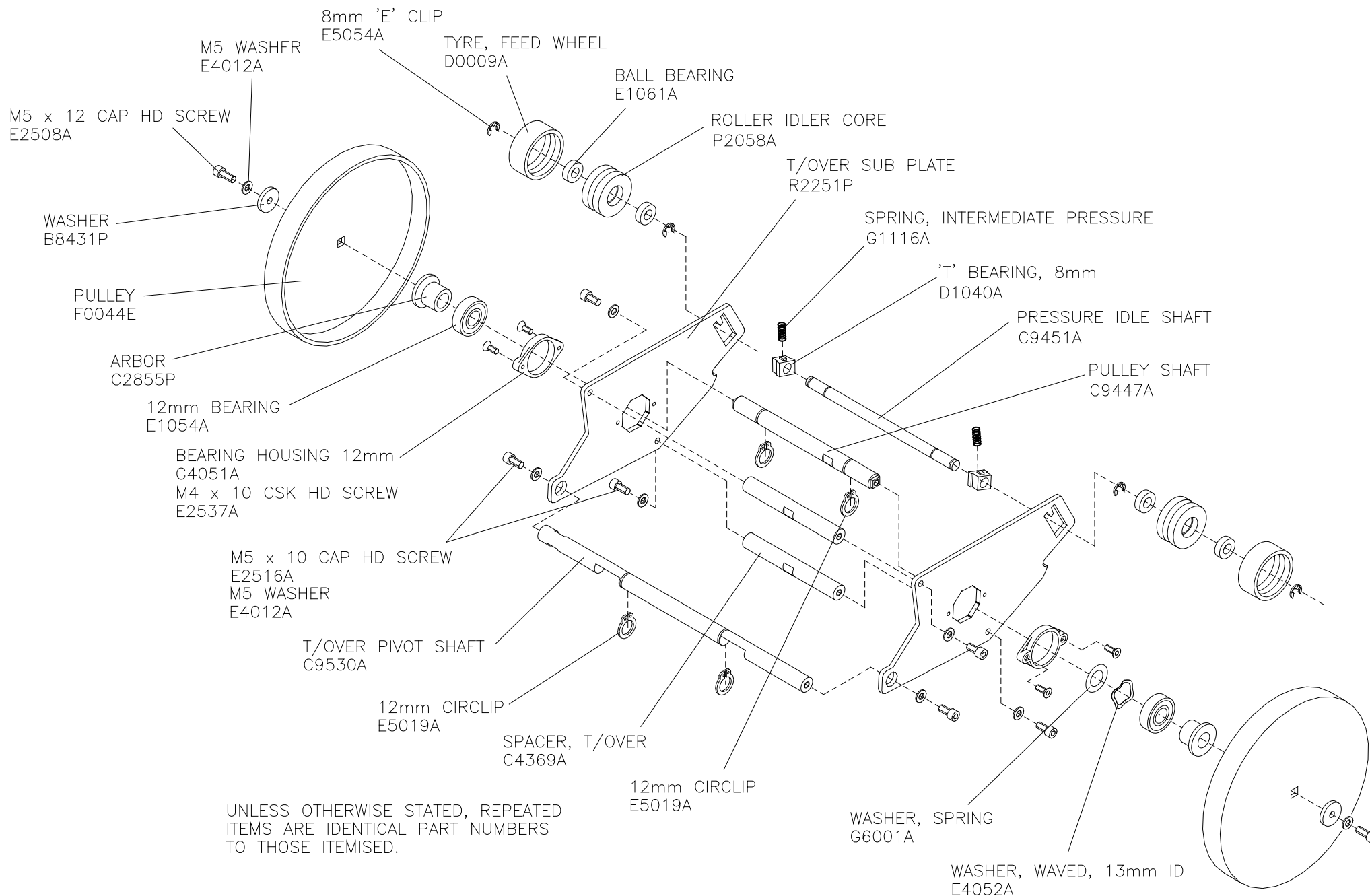
Item	Description	Part No.	Ref.
S1	Overguide Flag	180-776*	5.48
S2	Deskew TX	182-443	5.48
S3	Double Doc TX	182-443	5.48
S4	Double Doc RX	182-445	5.48
S5	Hold Point RX	182-444	5.48
S6	Deskew RX	182-444	5.48
S7	Hold Point TX	182-443	5.48
S8	Exit RX	182-445	5.48

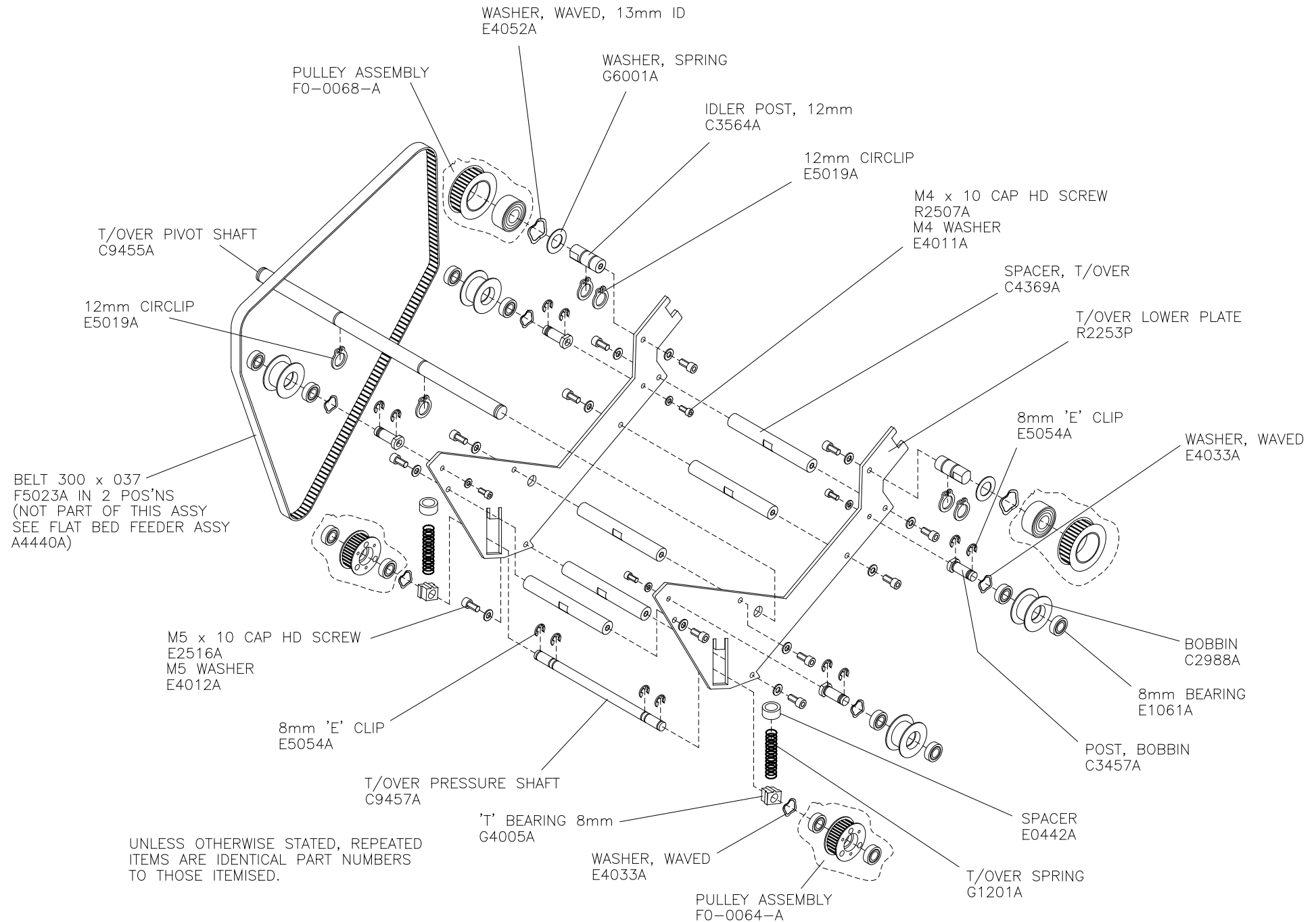
*Sensor/PCB part no. shown - Loom is a separate item 182-643.

4g.9 - Chassis Assembly A2-1040-A



4g.10 - Output Pressure Assembly A7111A

**4g.11 - Turnover Assembly A7113A**



4g.12 - Turnover Drive Assembly A7114A